

# ELISE

Change the rules



#### It's not how fast it can go. It's how your heart beats in a few seconds.

Never mind that Lobus is one of the world's logendary soors are managene, or that every Lobus was borne and of ingenious, cleere engineering. It doesn't really matter that the ride and handling of the Lobus Else is outstanding, or that its sharp communicative steering, quick throthe response, procise braiking and balanced aerodynamics all contribute to the Lobus experience of subline conformance.

What really matters is when you get that shiver down your spine.

Or why all your senses just get fixated on one thing. Try driving a Lotus Elise and you'll realise.

That it's just you.

And your Lotus Elise.

And that's all you'll care about.









Mid mounted, transverse, 1796cm<sup>3</sup>, K-series engine, atuminium lightweight construction, 4 cylinders in line, water cooled, naturally sepirated with direct acting doubte overhead camels with Variable Valve Control (VVC), hydraulic tappets, 4 valves per cylinder, multi-point, sequential fuel injection and electronic ignition.

Engine management Lotus engine control unit.

168Nm (124lbft, 17.1kpm) @ 4500min<sup>-1</sup>

Specific power output

Transmission PG1 gearbox, aluminium lightweight construction, 5-speed, close ratio, constant mesh helical gears and open differential

Lotus designed lightweight structure of epoxy bonded aluminium alloy extrusions with integral steel seat belt support structure and lightweight steel rear subframe.

Lotus cars reserves the right to change or amend specifications and options at any time without prior notification. All specifications and options are correct at time of going to press. To check specifications please contact your nearest official Lotus Cars dealer.

0-60mileh

Fuel consumption

Weight distribution

Luggage capacity

Non vacuum-assisted hydraulic master cylinder with Lotus/AP-Racing twin-piston fixed aluminium alloy front brake calipers. Brembo single-piston sliding rear calipers and 282mm diameter, 26mm thick front and rear cast-iron ventilated discs.

38% Front - 62% Rear

Auxiliary front driving lamps

### It's not about the feeling. It's about 'why' you feel it.

You may not notice how the hand stitched leather seats comfort and hold you, or how the carefully crafted interior increases your enjoyment of the oar. You may not even notice the way the steering wheel feels, gripped lightly between your hands, or how the pedals react under your feet.

#### Not straight away.

It's not until that one defining moment that you realise that the Elise is not like other cars, it is singular perfection; the perfect package.



## **ELISE** 1115



Engine management

175Nm (129lbft, 17.8kpm) @ 4650min<sup>-1</sup> Max torque

Specific power output 64.6kWif (86.9hp/f, 88.0PS/f)

PG1 gearbox, aluminium lightweight construction, 5-speed, close ratio,

Lotus designed lightweight structure of epoxy bonded aluminium alloy extrusions with integral.

steel seat belt support structure and lightweight steel rear subframe Lotus cars reserves the right to change or amend specifications and options at any time without prior notification. All specifications and options are correct at time of going to press. To check specifications please contact your nearest official Lotus Cars dealer.

0-100mile/h

Weight distribution

Luggage capacity

Non vacuum-assisted hydrautic master cylinder with Lotus/AP-Racing twin-piston fixed aluminium alloy front brake calipors, Brembo single-piston sliding rear calipors and 262mm diameter, 26mm thick front and rear cast-len

38% Front - 62% Rear

115€ / 50kg

## Addictions make your heart race and leave you breathless.

#### This one is no different.

The 111R is the pinnacle of the Elise range.

It's VVTL-I engine delivers 189hp and exhilarating performance in a blip of the throttle, pure communication between man and machine.

The finely tuned chassis harnesses the increased power effortlessly, while razer sharp dynamics embrace your every wish. It's this bond between you and your Lotus that brings every nuance in the road direct to your fingertips, taking you on the journey of your life, every time.





## **ELISE** 111R



	460					
100	1000					
	100					
	10.00					
Difference of	1000					
	No. of Concession, Name of Street, or other party of the Concession, Name of Street, or other pa					
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Braking	System (ABI rembo single- on ventilated	i) with Lot	us/AP-Ra	onion		
doors B	embo sinole	piston slid	ing rear o	Miners		
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al drive						

Med mounted, transverse, 1796cm <sup>3</sup> , 222-OE engine, Matal Matrix Composite (MMC) & aluminium inghweight and compact construction, 4 cylinders in line, water cooled, naturally aspirated with doubtle overhead camibaths exploring a Variable Valve Timing & LIT with Intelligence (VVTL-9) system, hydraulic tappets, 4 valves per cylinder, multi-point sequential fixel injection and electronic contion.

Engine management Lotus engine control unit

Max torque 181Nm (133lbft, 18.5kgm) @ 6800min<sup>-1</sup>

Power to weight ratio 164kW3 (220ho3: 223PS3)

Specific power output 78.5kWif (105hp/f, 107PS/f)

Emissions control Three-way catabolic converter Euro IV emissions controlled with full or

Transmission C64 gearbox, aluminium lightweight construction, 6-speed, close ratio, constant mesh helical

Transmission C64 gearbox, aluminium lightweight construction, 6-speed, close ratio, constant mesh helical gears and open differential.

Suspension Fully independent suspension utiliting unequal length wishbones. Bilstein mono-tube gas damper, Eibach coaxial coil spring at each corner and front anti-roil bar.

Chassis Lotus designed lightweight structure of epoxy bonded aluminium alloy extrusions with integral steel seat belt support structure and lightweight steel rear sudframe.

Steering Soldy mounted mechanical rack and pinnon steering box with 2.8 turns stock-8-book.

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Brakes •

Servo-assisted, track tuned 4-channel Anti-lock B twin-piston fixed aluminium alloy front brake calls and 2R2mm diameter. 28mm thick front and rear

First 3.116.1 Second 2.0 Third 1.481:1 Forth 1.1 Figh 0.916:1 Sigh 0.8 Secure 3.780.1 Fight from first

Reverse 3.250:1 Shall drive 4
4.0s

0-100mlieh 13.0s Maximum speed 150mlieh (241km/h)

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Weight distribution 38% Front - 62% Rear

Luggage capacity 112£ / 50kg

The Elise was borne out of the philosophy of 'Performance through lightweight'.

Excitement and beauty created by the bare minimum. There comes a time however when you realise that all things in the world can be enhanced.

Elise options have been created and engineered to look and perform to the same exacting and dynamic standards that benefit the cars they adom.





## **Options**

CONTRACTOR DESCRIPTION OF SHARE	Elise	Elise 111S	Elise 111R
Audio Equipment			
Audio kit	0		-
Radio/Single CD player	0		
Radio/Cassette player & CD changer	0	0	
Digital Radio/Single CD & MP3 player		000000000000000000000000000000000000000	o(TP)
Comfort			
Additional sound insulation		1000	o(TP)
Thermally insulated soft-top			o(TP)
Air conditioning	0	0	0
Electric windows			o(TP)
Manual windows		-	
Leather trimmed sports steering wheel			
Polished aluminium handbrake sleeve			
Remote central door locking	11.3		
Paint and trim			
Carpet mats			
Carpet mats with aluminium passenger foot rest	0	111119	
Full interior carpet with aluminium passenger foot rest	0	100	o(TP)
Cloth interior			
Half leather interior trim			
Leather interior	0		o(TP)
Alcantara interior	0	NCO	NCO
Metallic paint	0	0	0
Custom paint	0	0	0
Soft-top - Black			
Soft-top (Red, Blue or Green) Thermal		0	o(TP)
Soft-top - Black Thermal			o(TP)

	Elise	Elise 111S	Elise 111R
Alarm and immobiliser			
Auxiliary front driving lamps	0		o(TP)
Front mud-flaps			
Hard-top	0		0
High level third brake lamp			
Interior stowage net	0		o(TP)
Sun visors	0		
Tool kit			
Tyre puncture repair aerosol		2011	
Wheels and Brakes			
6-spoke alloy wheels - silver			
6-spoke alloy wheels - black finish	0		
8-spoke alloy wheels - Hi-power silver finish			
8-spoke alloy wheels - black finish			
Cross-drilled brake discs	0		
Anti-lock Braking System (ABS) with servo assistance			
THE RESIDENCE OF THE PERSON NAMED IN			100
Option Packages			
Touring Pack:-  Sound insulation			0
Auxiliary front driving lamps     Carpet set with lightweight aluminium passenger footrest			

#### Key

Standard

o Optional - Not Available

o(TP) Optional (From Touring Pack)

Leather interior (or Alcantara)
 Electric windows
 Interior stowage net

MP3, MMC/SD card reader

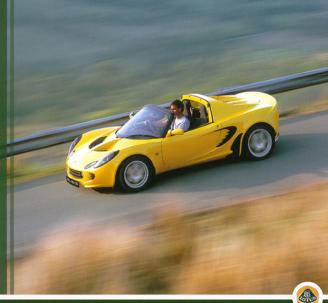
Blaupunkt Woodstock - DAB radio, CD R/W compatible,

### We've always been disrespectful of convention. Thus we earned respect.

Convention never meant much to us at Lotus. It is there to be challenged. To be broken. Call it inveverence, Or a negging need to be unconventional and extraordinary. The thinking man's sports car must involve the other in every level. Moch like a jeelous lover, it demands constant attention. It's one inconvenience you don't mind at all.

Without control power means nothing.
Without the Elise, emotion is lost.
Are you willing to take control?





## Philosophy



	1
The rules said you don't make cars by glueing aluminium together. So we changed the rules	
Lotus' world famous egoxy-bonded aluminium tob chassis The rules said to go faster you need more power So we changed the rules The Lotus Elise proved performance through lightweight. Rower K Series (NY doho 12/5thp top speed 12/5mph 0-60mph in 5.5 seconds	
The rules said you needed the resources of a mainstream supplier to develop a compliant OBI So we changed the rules Lotus developed it's own Engine Management System (EMS) which was approved by the Cali Resources Board for the V8 Esprit	
The rules said you can't have controlled gasoline combustion without a spark So we changed the rules	

- In 1957 The rules said you couldn't make a monocoque GRP car So we changed the rules Lotus Elite, world's first workable glass fibre monocoque
- In 1977 The rules said wings are the primary way to create downforce on an F1 car
- Lotus Type 78 applied the Venturi principle to generate downforce

- In 1991 The rules said NVH development was difficult So we changed the rules
- Lotus granted first license for the production ANC to Nissan which used electronics to reduce interior noise
- - So we changed the rules Lotus' world record breaking bicycle consisted of aerofoil section composite monocoque, principally
- The rules said that brake discs should be made of cast iron So we changed the rules Lotus' revolutionary metal matrix composite (aluminium) brake discs were introduced

- In 1996
- In 2000
  - improving performance and reducing after treatment system costs
- In 2001 The rules said windows should be the only transparent part of a car So we changed the rules The Lotus Exposé consists of polycarbonate transparent body panels
- The rules said you can't view the combustion process at high speed
  - So we changed the rules
- Lotus' Optical Access research engine allows Lotus to view the combustion process at 5000rpm In 2003 The rules said the valves should be opened by camshafts
  - So we changed the rules in collaboration with Eaton, Lotus' Active Valve Train (AVTTM) technology offers levels of valve control

## All these years, passengers where not at the forefront of our thoughts.

And look where it got us.

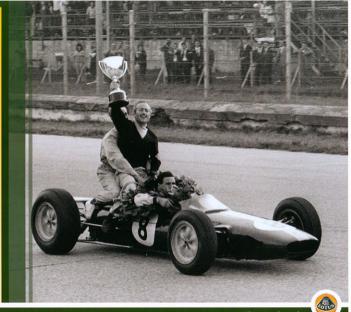
We've always set our hearts and minds on the driver. In whatever we do. Our pure passion for sports cars has been ingrained in us for over 50 years, giving you the assurance that the Lotus you're driving is one of the most admired cars the world over.

Colin Chapman, the founder of Lotus, only had one desire to build the best sports cars in the world. His philosophy of preformance through lightweight" coupled with clever engineering and ground breaking technology were the forces that drove Lotus to a wealth of Formula 1 successes stretching from the 1950s through to the 1990s.

Today, the principles of innovation, leading edge engineering and pure passion live on. In every Lotus.

And for anyone who's in love with driving.





### Timeline





[1948] Anthony Colin Bruce Chapman builds and races his first competition car in November

[1954] Team Lotus, the company's racing division, is born. Using the aerodynamic Lotus Mark 8 it enjoys considerable and immediate success

[1957] The Lotus road car legend is born. The Lotus Seven is a no finils low cost, simple sports car, delivering stagearing performance. String alongsist the Seven at the London Motornhov is the Type 14 Ellist, the first closedroof Lotus. Its stunning monocoque bodywork is made from an innovative new composite material – glassifibre

[1958] A motorsport milestone - Lotus enters Formula 1 with the front-engined Type 12

[1960] Colin Chapman breaks convention and tries the mid-engined layout. The Type 18 quickly demonstrates winning form At the Monaco Grand Prix, String Moss, racing for Rob Walker, gives the Type 18 its first Grand Prix will after in the ware he takes note continue again at the LISS Grand Prix.

[1962] The Elan is launched. The Type 26 Elan quickly establishes itself as the car that all others are to be judged against 19933 Loba, win the Formula 1 Constructors' Championship and Jim Clark takes the Driven' title, both are won

[1965] Team Lotus pulls off another double, winning both the Constructor's and Drivers' Formula 1 championships. Jim Clark also wins the Indy 500

[1966] Lotus moves to a curpose built factory based at an ex-WW2 USAF airfield at Hethel in Norfolk

[1967] The Elan +2 (Type 50) is launched. The Type 49 Formula 1 car becomes the first car to be powered by the legendary Cosworth-Ford DFV V8

1970) Team Lotus unveils the revolutionary and innovative Type 72 Formula 1 car. Once again Lotus take the Drivers' and Constructors' World Chameionships

[1972] Emerson Fittipaldi ensures that the black and gold JPS Lotus Type 72 wins another Drivers' and Constructors' World Championship combination

[1977] James Bond receives a fantastic new company car - the Lotus Esprit - in the film The Spy Who Loved Me' [1978] The Formula 1 world once again belongs to Lotus. This time Mario Andretti helps Lotus to another Drivers' and Constructors' World Championship

[1981] The Esprit is chosen again as Bond's weapon of choice in 'For Your Eyes Only'

1985] Nigel Mansell is replaced by a young unknown driver by the name of Ayrton Senna as No.1 driver at Tear otus

[1995] Lotus produces its 50,000th car. The Elise is unveiled to a stunned audience at the Frankfurt Auto Show [1998] Lotus celebrates its 50th anniversary with a party involving more than 12,000 people and 2,000 cars

[2000] The Lotus Elise S2 is launched and immediately labelled by the press, 'The best just got better'
[2002] Group Lotus plo is awarded the Queen's Award for Enterprise

